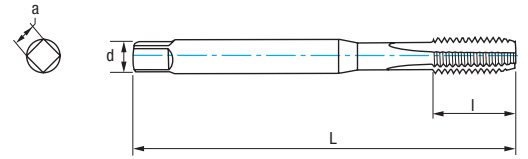


Ref. **3100**

MACHO RECTO MÁQUINA MÉTRICA MANGO REFORZADO

Reinforced Shank Metric Machine Straight Tap

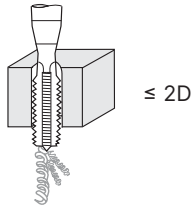
Taraud droit machine métrique queue renforcée



HSSE 5%Co	DIN 371	B 3,5-5h	GUN	Tol. 6H	α 10-12°	60°
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Material		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	6-10
N	N.1	5-8
	N.3	15-35
	N.4	14-20

Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$



M	P	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
M2	0,40	45	9	2,80	2,10	3	62771	16,80
M2,5	0,45	50	9	2,80	2,10	3	76724	16,80
M2,6	0,45	50	9	2,80	2,10	3	76725	16,80
M3	0,50	56	11	3,50	2,70	3	62774	9,53
M3,5	0,60	56	13	4,00	3,00	3	62777	15,10
M4	0,70	63	13	4,50	3,40	3	62780	10,07
M4,5	0,75	70	16	6,00	4,90	3	76728	22,87
M5	0,80	70	16	6,00	4,90	3	62783	10,07
M6	1,00	80	19	6,00	4,90	3	62789	11,07
M7	1,00	80	19	7,00	5,50	3	76733	17,51
M8	1,25	90	22	8,00	6,20	3	62795	12,38
M9	1,25	90	18	9,00	7,00	3	62798	20,68
M10	1,50	100	24	10,00	8,00	3	62807	15,24



ACEITES DE CORTE Y REFRIGERANTES

Cutting Oils & Water Soluble Fluids

Huiles de coupe et lubrifiants

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UNI Universal	INOX Heavy Duty	ALU Non Ferrous	STD Standard	TOP Top Line	MULTI Multisusos
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