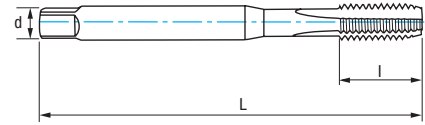


Ref. 3101

MACHO RECTO MÁQUINA MÉTRICA CORTE IZQUIERDA MANGO REFORZADO

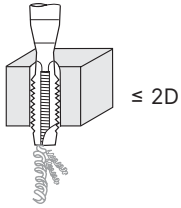
Reinforced Shank **Left Cutting** Metric Machine Straight Tap

Taraud droit machine métrique **coupe à gauche** queue renforcée



HSSE 5%Co	DIN 371	B 3,5-5h	GUN	Tol. 6H	α 10 - 12°		
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Material		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	6-10
N	N.1	5-8
	N.3	15-35
	N.4	14-20



M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M2	0,40	45	9	2,80	2,10	3	59469	33,61
M3	0,50	56	11	3,50	2,70	3	59470	19,10
M4	0,70	63	13	4,50	3,40	3	59471	20,13
M5	0,80	70	16	6,00	4,90	3	59472	20,13
M6	1,00	80	19	6,00	4,90	3	59473	22,13
M7	1,00	80	19	7,00	5,50	3	59474	35,01
M8	1,25	90	22	8,00	6,20	3	59475	24,77
M10	1,50	100	24	10,00	8,00	3	59476	30,47

Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

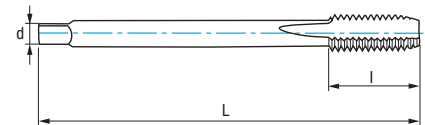


Ref. 3201

MACHO RECTO MÁQUINA MÉTRICA CORTE IZQUIERDA

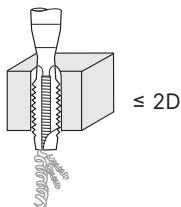
Left Cutting Metric Machine Straight Tap

Taraud droit machine métrique **coupe à gauche**



HSSE 5%Co	DIN 376	B 3,5-5h	GUN	Tol. 6H	α 10 - 12°		
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Material		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	6-10
N	N.1	5-8
	N.3	15-35
	N.4	14-20



M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	0,50	56	11	2,20			59840	20,37
M4	0,70	63	13	2,80	2,10	3	20077	20,59
M5	0,80	70	16	3,50	2,70	3	20078	20,59
M6	1,00	80	19	4,50	3,40	3	20079	22,67
M7	1,00	80	19	5,50	4,30	3	59843	35,97
M8	1,25	90	22	6,00	4,90	3	10767	25,45
M10	1,50	100	24	7,00	5,50	3	59844	31,31
M11	1,50	100	24	8,00	6,20	3	59845	60,40
M12	1,75	110	29	9,00	7,00	3	29501	38,56
M14	2,00	110	30	11,00	9,00	3	59846	61,89
M16	2,00	110	32	12,00	9,00	3	59847	72,82
New! M18	2,50	125	34	14,00	11,00	3	62931	103,11
New! M20	2,50	140	34	16,00	12,00	3	39047	111,50

Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

