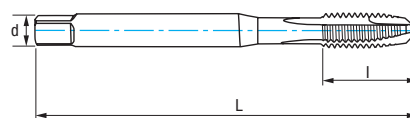


# Ref. 3102

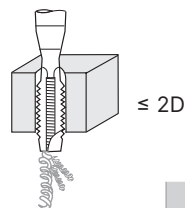
## MACHO RECTO MÁQUINA BSW (WHITWORTH) MANGO REFORZADO

Reinforced Shank BSW (Whitworth) Machine Straight Tap

Taraud droit machine BSW (Whitworth) queue renforcée



HSSE 5%Co	DIN 371	B 3,5-5h	GUN	$\alpha$ 10 -12°	55°	<b>Estándar británico para rosca gruesa</b> <b>British standard for coarse thread</b> Norme britannique pour le filetage grossier
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BSW	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
W1/8	40	56	11	3,50	2,70	3	62897	18,58
W5/32	32	63	13	4,50	3,40	3	62915	18,58
W3/16	24	70	15	6,00	4,90	3	62903	18,58
W1/4	20	80	17	7,00	5,50	3	62894	21,15
W5/16	18	90	20	8,00	6,20	3	62912	24,76
W3/8	16	100	22	9,00	7,00	3	73766	27,36

Material	Vc (m/min)	
Grupo Sub. <b>5%Co</b>		
P P.1	6-10	
K K.1	7-10	
K K.2	4-7	
N	N.1	5-8
	N.2	8-12
	N.3	15-35
	N.4	14-20
N.5	12-15	

Avance f = P (Paso - Pitch - Pas)

$P = \frac{25,40}{\text{Hilos Threads - Filets}}$

Vf (mm/min.) = r.p.m. x f

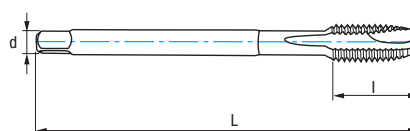
$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$

# Ref. 3202

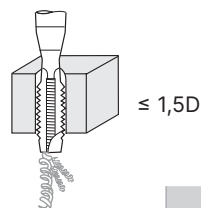
## MACHO RECTO MÁQUINA BSW (WHITWORTH)

BSW (Whitworth) Machine Straight Tap

Taraud droit machine BSW (Whitworth)



HSSE 5%Co	DIN 376	B 3,5-5h	GUN	$\alpha$ 10 -12°	55°	<b>Estándar británico para rosca gruesa</b> <b>British standard for coarse thread</b> Norme britannique pour le filetage grossier
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BSW	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
W1/4	20	80	17	4,50	3,40	3	59861	17,08
W5/16	18	90	20	6,00	4,90	3	14979	20,01
W3/8	16	100	22	7,00	5,50	3	70420	22,10
W7/16	14	100	22	8,00	6,20	3	70446	27,92
W1/2	12	110	24	9,00	7,00	3	70417	29,21
W9/16	12	110	26	11,00	9,00	3	70447	40,13
W5/8	11	110	27	12,00	9,00	3	70443	37,93
W3/4	10	125	30	14,00	11,00	4	70419	56,57
W7/8	9	140	32	18,00	14,50	4	70444	68,81
W1"	8	160	36	20,00	16,00	4	70449	86,50

Material	Vc (m/min)	
Grupo Sub. <b>5%Co</b>		
P P.1	6-10	
K K.1	7-10	
K K.2	4-7	
N	N.1	5-8
	N.2	8-12
	N.3	15-35
	N.4	14-20
N.5	12-15	

Avance f = P (Paso - Pitch - Pas)

$P = \frac{25,40}{\text{Hilos Threads - Filets}}$

Vf (mm/min.) = r.p.m. x f

$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$

