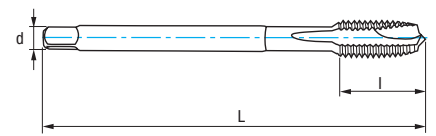


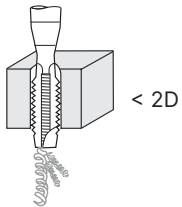
Ref. 3127

MACHO RECTO MÁQUINA UNF

UNF Machine Straight Tap
Taraud droit machine UNF



PMX	HARD	DIN 374	B 3,5-5h	Tol. 2B	GUN	α $10^\circ \pm 2$	Estándar americano para rosca fina U.S. standard for fine thread Norme américaine pour le filetage fin
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Material	Vc (m/min) *	
Grupo	Sub.	HARD
P	P.2	6-8
	P.5	6-10
M		8-14
N	N.1	10-15
	N.2	12-20

* Posible Uso en Seco: Vc -50 %
 * Possible Dry-Use: Vc -50%
 * Emploi possible à sec: Vc -50 %

Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

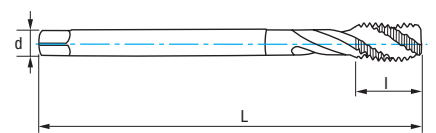
UNF	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	N° Art. HARD	€
UNF N°10	32	70	13	3,50	2,70	3	71386	39,84
UNF 1/4	28	80	15	4,50	3,40	3	71380	44,35
UNF 5/16	24	90	18	6,00	4,90	3	71384	47,34
UNF 3/8	24	90	20	7,00	5,50	3	71382	56,11



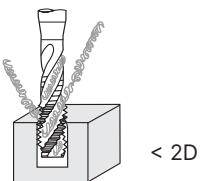
Ref. 3124

MACHO HELICOIDAL MÁQUINA UNF

UNF Machine Spiral Tap
Taraud hélicoïdal machine UNF



PMX	HARD	DIN 374	C 2-3h	Tol. 2B	35°	α $10^\circ \pm 2$	Estándar americano para rosca fina U.S. standard for fine thread Norme américaine pour le filetage fin
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Material	Vc (m/min) *	
Grupo	Sub.	HARD
P	P.2	6-8
	P.5	6-10
M		8-14
N	N.1	10-15
	N.2	12-20

* Posible Uso en Seco: Vc -50 %
 * Possible Dry-Use: Vc -50%
 * Emploi possible à sec: Vc -50 %

Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

UNF	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	N° Art. HARD	€
UNF N°10	32	70	8	3,50	2,70	3	69506	38,68
UNF 1/4	28	80	10	4,50	3,40	3	69508	43,07
UNF 5/16	24	90	13	6,00	4,90	3	69509	45,96
UNF 3/8	24	90	15	7,00	5,50	3	69511	54,48

