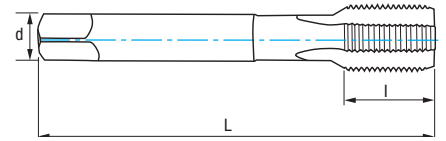
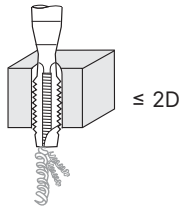


Ref. **3126**

MACHO RECTO MÁQUINA BSP (GAS) INOX MANGO REFORZADO
 Reinforced Shank **Stainless** BSP (Gas) Metric Machine Straight Tap
 Taraud droit machine BSP (Gaz) **inox** queue renforcée



HSSE 5%Co	TIN	DIN 5156	B 3,5-5h	GUN	Tol. 2B	55°	Rosca británica para tubo paralelo (BSPP-GAS) British Standard Parallel Pipe (BSPP-GAS) Filetage britannique pour tuyau parallèle (BSPP-GAS)
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Material		Vc (m/min)
Grupo	Sub.	TIN
P	P.5	5-8
M		8-12

Avance f = P (Paso - Pitch - Pas)
 $P = \frac{25,40}{\text{Hilos Threads - Filets}}$

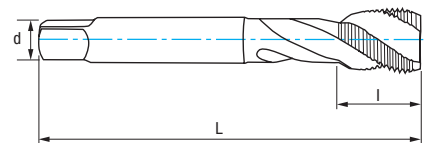
Vf (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$

G	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	Nº Art. TIN	€
G1/8	28	90	12	7	5,50	3	28636	43,38
G1/4	19	100	16	11	9,00	3	28635	58,46
G3/8	19	100	16	12	9,00	3	28638	69,38
G1/2	14	125	20	16	12,00	3	28634	86,38
G5/8	14	125	20	18	14,50	4	28639	101,91
G3/4	14	140	22	20	16,00	4	28637	137,22
G1"	11	160	30	25	20,00	4	28641	212,90
G1"1/2	11	190	32	36	29,00	6	28642	767,33

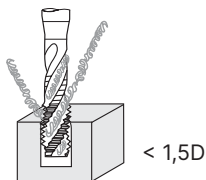


Ref. **3136**

MACHO HELICOIDAL MÁQUINA BSP (GAS) INOX
Stainless BSP (Gas) Metric Machine Spiral Tap
 Taraud hélicoïdal machine BSP (Gaz) **Inox**



HSSE 5%Co	TIN	DIN 5156	C 2-3h	35°	55°	Rosca británica para tubo paralelo (BSPP-GAS) British Standard Parallel Pipe (BSPP-GAS) Filetage britannique pour tuyau parallèle (BSPP-GAS)
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Material		Vc (m/min)
Grupo	Sub.	TIN
P	P.5	5-8
M		8-12

Avance f = P (Paso - Pitch - Pas)
 $P = \frac{25,40}{\text{Hilos Threads - Filets}}$

Vf (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$

G	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	Nº Art. TIN	€
G1/8	28	90	12	7	5,50	3	28647	41,79
G1/4	19	100	16	11	9,00	3	28646	59,96
G3/8	19	100	16	12	9,00	3	28649	71,56
G1/2	14	125	20	16	12,00	4	28645	90,32
G3/4	14	140	22	20	16,00	4	28648	141,36
G1"	11	160	30	25	20,00	4	28652	219,38

