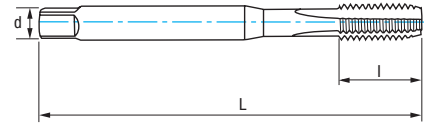


Ref. 3130

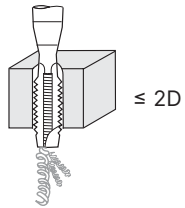
MACHO RECTO MÁQUINA MÉTRICA MATERIALES DUROS M. REFORZADO

Reinforced Shank Hard Materials Metric Machine Straight Tap

Taraud droit machine métrique matériaux durs queue renforcée



PMX	HARD	DIN 371	B 3,5-5h	Tol. 6H	GUN	α 2-4°	60°
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Material		Vc (m/min)
Grupo	Sub.	HARD
P	P.3	4-8
	P.4	3-5
S		10-15
N	N.7	20-30

Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

M	P	L mm	l mm	d mm	a mm	Z	N° Art. HARD	€
M3	0,50	56	11	3,50	2,70	3	15354	24,84
M4	0,70	63	13	4,50	3,40	3	15355	24,84
M5	0,80	70	16	6,00	4,90	3	15357	24,01
M6	1,00	80	19	6,00	4,90	3	15360	26,58
M8	1,25	90	22	8,00	6,20	3	15361	30,85
M10	1,50	100	24	10,00	8,00	3	15363	37,56

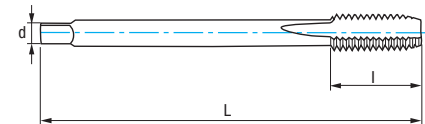


Ref. 3230

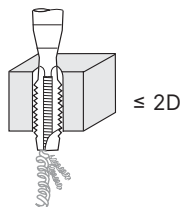
MACHO RECTO MÁQUINA MÉTRICA MATERIALES DUROS

Hard Materials Metric Machine Straight Tap

Taraud droit machine métrique matériaux durs



PMX	HARD	DIN 376	B 3,5-5h	Tol. 6H	GUN	α 2-4°	60°
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Material		Vc (m/min)
Grupo	Sub.	HARD
P	P.3	4-8
	P.4	3-5
S		10-15
N	N.7	20-30

Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

M	P	L mm	l mm	d mm	a mm	Z	N° Art. HARD	€
M12	1,75	110	29	9,00	7	3	16394	46,72
M14	2,00	110	30	11,00	9	3	16395	64,66
M16	2,00	110	32	12,00	9	3	16396	79,05
M18	2,50	125	34	14,00	11	3	13216	148,40
M20	2,50	140	34	16,00	12	3	13217	170,68

