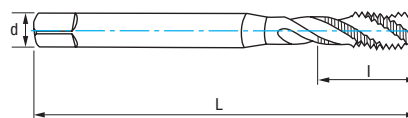


Ref. **3150**

MACHO HELICOIDAL MÁQUINA MÉTRICA MANGO REFORZADO

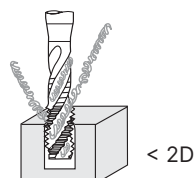
Reinforced Shank Metric Machine Spiral Tap

Taraud hélicoïdal machine métrique queue renforcée



| | | | | | | |
|--------------|------------|-----------|--|------------|------------------------------|--|
| HSSE 5%Co | DIN 371 | C 2-3h | | Tol. 6H | α $10^\circ \pm 2$ | |
|--------------|------------|-----------|--|------------|------------------------------|--|

| Material | | Vc (m/min) |
|----------|------------|--------------|
| Grupo | Sub. | 5% Co |
| P | P.1 | 6-10 |
| N | N.1 | 5-8 |
| | N.3 | 15-35 |
| | N.4 | 14-20 |



Avance $f = P$ (Paso - Pitch - Pas)

V_f (mm/min.) = r.p.m. x f

$r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

| M | P | L mm | l mm | d mm | a mm | Z | Nº Art. 5% Co | € |
|------|------|---------|---------|---------|---------|---|------------------|-------|
| M3 | 0,50 | 56 | 5 | 3,50 | 2,70 | 3 | 63050 | 12,57 |
| M3,5 | 0,60 | 56 | 6 | 4,00 | 3,00 | 3 | 63053 | 18,48 |
| M4 | 0,70 | 63 | 7 | 4,50 | 3,40 | 3 | 63056 | 12,57 |
| M5 | 0,80 | 70 | 8 | 6,00 | 4,90 | 3 | 63059 | 11,99 |
| M6 | 1,00 | 80 | 10 | 6,00 | 4,90 | 3 | 63062 | 13,16 |
| M7 | 1,00 | 80 | 10 | 7,00 | 5,50 | 3 | 63065 | 20,52 |
| M8 | 1,25 | 90 | 13 | 8,00 | 6,20 | 3 | 63071 | 15,05 |
| M9 | 1,25 | 90 | 13 | 9,00 | 7,00 | 3 | 67882 | 25,65 |
| M10 | 1,50 | 100 | 15 | 10,00 | 8,00 | 3 | 63083 | 17,84 |

