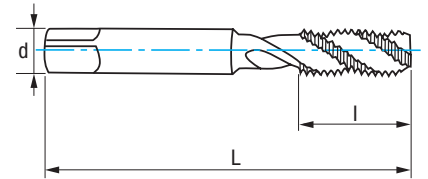


Ref. **3157**

MACHO HELICOIDAL MÁQUINA MÉTRICA NORMA ISO 529

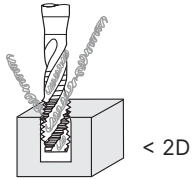
ISO 529 Norm Standard Metric Machine Spiral Tap

Taraud helicoidal machine métrique norme ISO 529



HSS	HSS + TIN	ISO 529	C 2-3h	Tol. 6H	35°	α 12-14°	60°
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Material		Vc (m/min)	
Grupo	Sub.	HSS	TIN
P	P.1	6-10	9-13
N	N.1	5-8	8-12
	N.3	15-35	20-45
	N.4	14-20	18-30



Avance f = P (Paso - Pitch - Pas)

Vf (mm/min.) = r.p.m. x f

r.p.m. = $\frac{Vc \times 1.000}{\pi \times \phi}$

New!



M	P	L mm	l mm	d mm	a mm	Z	Nº Art. HSS	€	Nº Art. TIN	€
M3	0,50	48	11	3,15	2,50	3	38198	8,91	31723	11,74
M3,5	0,60	53	13	4,00	3,15	3	38199	14,11	70194	17,28
M4	0,70	53	13	4,00	3,15	3	38201	8,91	31724	12,08
M5	0,80	58	16	5,00	4,00	3	38206	8,91	31725	12,08
M6	1,00	66	19	6,30	5,00	3	38209	9,11	12168	12,28
M7	1,00	66	19	6,30	5,00	3	38211	14,43	70197	18,33
M8	1,25	72	22	8,00	6,30	3	38214	10,21	31726	14,11
M10	1,50	80	24	10,00	8,00	3	38216	13,15	31728	19,24
M12	1,75	89	29	9,00	7,10	3	38226	17,10	31756	23,74
M14	2,00	95	30	11,20	9,00	3	38228	23,37	31757	31,30
M16	2,00	102	32	12,50	10,00	3	38229	27,11	31758	36,76
M18	2,50	112	37	14,00	11,20	4	31627	40,81	31759	51,02
M20	2,50	118	38	16,00	12,50	4	31629	45,62	31760	57,92
M22	2,50	130	45	18,00	14,00	4	31630	52,74	31761	66,96
M24	3,00	135	45	20,00	16,00	4	31634	59,53	31762	86,41
M27	3,00	138	48	20,00	16,00	4	31635	73,32	31763	115,75
M30	3,50	151	51	22,40	18,00	4	31638	108,93	31764	151,37
M33	3,50	162	57	25,00	20,00	4	31586	136,50	31766	178,93
M36	4,00	170	60	28,00	22,40	4	31604	167,14	31767	217,07
M39	4,00	170	60	28,00	22,40	4	31606	187,28	31768	237,22
M42	4,50	187	67	31,50	25,00	4	31608	240,77	31769	300,18
M45	4,50	187	67	31,50	25,00	4	31612	304,12	31772	363,53
M48	5,00	187	67	31,50	25,00	4	31620	436,68	31775	500,08

