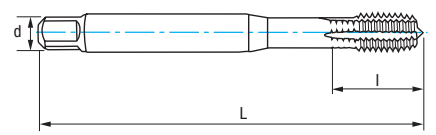


Ref. **3162**

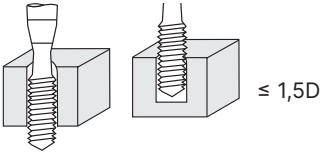
MACHO MÁQUINA MÉTRICA LAMINACIÓN

Cold Forming Metric Machine Tap

Taraud machine métrique réfoleur



PMX	TIN	DIN 2174	C 2-3h		ToL. 6HX		
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Material		Vc (m/min)
Grupo	Sub.	TIN
P	P.1	10-30
	P.2	10-30
	P.3	8-15
	P.5	10-20
M		10-20
N	N.1	20-40
	N.2	20-40
	N.3	20-50
	N.4	20-50
	N.5	20-50

Avance $f = P$ (Paso - Pitch - Pas)

V_f (mm/min.) = r.p.m. x f

r.p.m. = $\frac{V_c \times 1.000}{\pi \times \phi}$

M/MF	P	L mm	l mm	d mm	a mm	N° Art. TIN	€
M3	0,50	56	9	3,50	2,70	69345	41,19
M4	0,70	63	12	4,50	3,40	69346	41,19
M5	0,80	70	13	6,00	4,90	69348	41,19
M6	1,00	80	15	6,00	4,90	69349	44,40
MF8	1,00	90	22	8,00	6,20	69644	63,95
M8	1,25	90	22	8,00	6,20	69351	51,86
MF10	1,25	100	24	10,00	8,00	69645	68,56
M10	1,50	100	24	10,00	8,00	69352	57,64
MF12	1,25	100	22	9,00	7,00	69648	88,96
M12	1,75	110	28	9,00	7,00	69353	67,86
MF14	1,50	100	22	11,00	9,00	69650	98,18
M14	2,00	110	25	11,00	9,00	69354	93,50
MF16	1,50	100	22	12,00	9,00	69658	124,40
M16	2,00	110	25	12,00	9,00	69355	113,62

