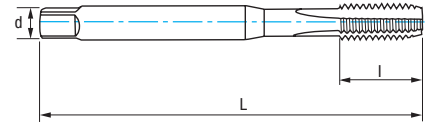


Ref. **3176**

MACHO RECTO MÁQUINA MÉTRICA FUNDICIÓN MANGO REFORZADO

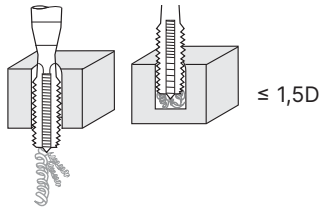
Reinforced Shank Cast Iron Metric Machine Straight Tap

Taroud droit machine métrique fonte queue renforcée



HSSE 5% Co	TICN	DIN 371	C 2-3h		Tol. 6HX	α 1-3°	
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Material		Vc (m/min)
Grupo	Sub.	TICN
K	K.1	15-20
	K.2	10-15



Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

M	P	L mm	l mm	d mm	a mm	Z	N° Art. TICN	€
M3	0,50	56	10	3,50	2,70	3	19680	16,26
M4	0,70	63	12	4,50	3,40	3	19681	16,57
M5	0,80	70	14	6,00	4,90	3	19682	16,57
M6	1,00	80	16	6,00	4,90	4	19683	18,84
M8	1,25	90	18	8,00	6,20	4	19685	21,16
M10	1,50	100	20	10,00	8,00	4	19686	24,17

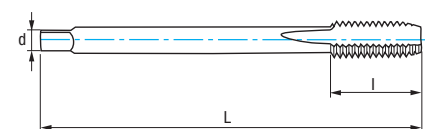


Ref. **3276**

MACHO RECTO MÁQUINA MÉTRICA FUNDICIÓN

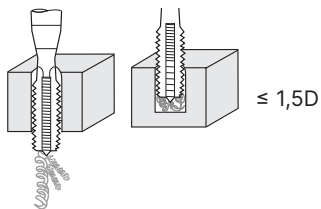
Cast Iron Metric Machine Straight Tap

Taroud droit machine métrique fonte



HSSE 5% Co	TICN	DIN 376	C 2-3h		Tol. 6HX	α 1-3°	
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Material		Vc (m/min)
Grupo	Sub.	TICN
K	K.1	15-20
	K.2	10-15



Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

M	P	L mm	l mm	d mm	a mm	Z	N° Art. TICN	€
M6	1,00	80	16	4,50	3,40	4	19687	19,65
M8	1,25	90	18	6,00	4,90	4	19688	22,06
M10	1,50	100	20	7,00	5,50	4	19690	25,31
M12	1,75	110	22	9,00	7,00	4	19691	30,11
M14	2,00	110	25	11,00	9,00	4	19694	49,50
M16	2,00	110	28	12,00	9,00	4	19696	58,24
M18	2,50	125	32	14,00	11,00	4	19697	83,78
M20	2,50	140	32	16,00	12,00	4	19698	84,11

