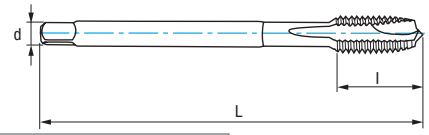
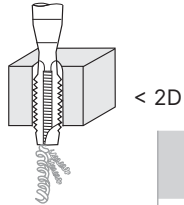


# Ref. 3204

## MACHO RECTO MÁQUINA UNF UNF Machine Straight Tap Taraud droit machine UNF



HSSE 5%Co	DIN 374	B 3,5-5h	Tol. 2B	GUN	$\alpha$ 10 -14°		<b>Estándar americano para rosca fina</b> <b>U.S. standard for fine thread</b> Norme américaine pour le filetage fin
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Material		Vc (m/min)
Grupo	Sub.	5%Co
P	P.1	6-10
K	K.1	7-10
	K.2	4-7
N	N.1	5-8
	N.2	8-12
	N.3	15-35
	N.4	14-20
	N.5	12-15

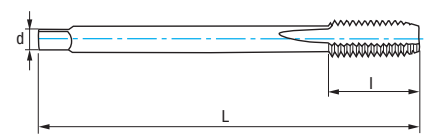
UNF	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
UNF N°5	44		56	9	2,20		3	59868	17,44
UNF N°6	40		56	11	2,50	2,10	3	59869	15,77
UNF N°8	36		63	12	2,80	2,10	3	59870	15,77
UNF N°10	32		70	13	3,50	2,70	3	59073	16,34
UNF N°12	28		80	15	4,00	3,00	3	59871	19,28
UNF 1/4	28		80	15	4,50	3,40	3	75744	17,02
UNF 5/16	24		90	18	6,00	4,90	3	75751	19,60
UNF 3/8	24		90	20	7,00	5,50	3	62933	20,01
UNF 7/16	20		100	20	8,00	6,20	3	70461	28,94
UNF 1/2	20		100	22	9,00	7,00	3	70465	30,84
UNF 9/16	18		100	22	11,00	9,00	3	70467	37,83
UNF 5/8	18		100	22	12,00	9,00	3	70468	42,59
UNF 3/4	16		100	25	14,00	11,00	3	70470	54,55
UNF 7/8	14		125	24	18,00	14,50	3	59872	60,79
UNF 1"	12		140	26	18,00	14,50	3	59873	79,65
UNF 1 1/8	12		150	28	22,00	18,00	4	59874	108,62

Avance  $f = P$  (Paso - Pitch - Pas)  
 $P = \frac{25,40}{\text{Hilos Threads - Filets}}$   
 $V_f \text{ (mm/min.)} = \text{r.p.m.} \times f$   
 $\text{r.p.m.} = \frac{V_c \times 1.000}{\pi \times \phi}$

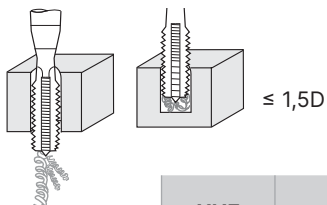
Ref. 3204  
bajo demanda  
upon request  
sur demande

# Ref. 3224

## MACHO RECTO MÁQUINA UNF UNF Machine Straight Tap Taraud droit machine UNF



HSSE 5%Co	DIN 374	C 2-3h	Tol. 2B		$\alpha$ 10° ± 2		<b>Estándar americano para rosca fina</b> <b>U.S. standard for fine thread</b> Norme américaine pour le filetage fin
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Material		Vc (m/min)
Grupo	Sub.	5%Co
P	P.1	6-10
K	K.1	7-10
	K.2	4-7
N	N.1	5-8
	N.2	8-12
	N.3	15-35
	N.4	14-20
	N.5	12-15

UNF	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
UNF 5/16	24		90	22	6,00	4,90	3	22576	16,08
UNF 3/8	24		90	20	7,00	5,50	3	20655	17,30
UNF 7/16	20		100	20	8,00	6,20	3	22578	23,78
UNF 1/2	20		100	22	9,00	7,00	3	22579	25,32
UNF 9/16	18		100	22	11,00	9,00	3	70543	31,12
UNF 5/8	18		100	22	12,00	9,00	3	70537	35,02
UNF 3/4	16		110	25	14,00	11,00	3	70534	44,81
UNF 7/8	14		125	25	18,00	14,50	3	70540	56,36

Avance  $f = P$  (Paso - Pitch - Pas)  
 $P = \frac{25,40}{\text{Hilos Threads - Filets}}$   
 $V_f \text{ (mm/min.)} = \text{r.p.m.} \times f$   
 $\text{r.p.m.} = \frac{V_c \times 1.000}{\pi \times \phi}$

