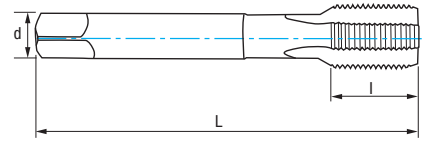
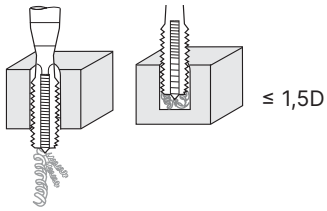


Ref. **3209**

MACHO RECTO MÁQUINA UN
UN Machine Straight Tap
Taraud droit machine UN



HSSE 5%Co	DIN 374	C 2-3h	Tol. 2B		α $10^\circ \pm 2$		Estándar americano para rosca de paso fijo U.S. standard for fixed pitch Norme américaine pour le filetage à pas fixe
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Material		Vc (m/min)
Grupo	Sub.	5%Co
P	P.1	6-10
K	K.1	7-10
	K.2	4-7
N	N.1	5-8
	N.2	8-12
	N.3	15-35
	N.4	14-20
	N.5	12-15

UN	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
UN 1"1/8	8	180	45	22	18,00	4	38311	171,67
UN 1"1/4	8	180	45	22	18,00	4	38312	221,46
UN 1"3/8	8	200	56	28	22,00	4	38313	251,23
UN 1"1/2	8	200	60	32	24,00	5	38314	329,85
UN 1"5/8	8	200	60	32	24,00	5	38315	385,84
UN 1"3/4	8	200	50	36	29,00	5	38316	470,01
UN 2"	8	225	50	40	32,00	5	38317	503,60

Avance $f = P$ (Paso - Pitch - Pas)
 $P = \frac{25,40}{\text{Hilos Threads - Filets}}$
 $V_f \text{ (mm/min.)} = \text{r.p.m.} \times f$
 $\text{r.p.m.} = \frac{V_c \times 1.000}{\pi \times \phi}$

