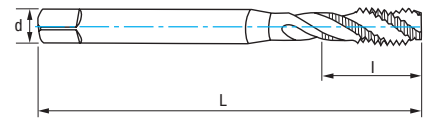


# Ref. 3140

## MACHO HELICOIDAL MÁQUINA MÉTRICA COBRE/BRONCE M. REFORZADO

Reinforced Shank Copper/Bronze Metric Machine Spiral Tap

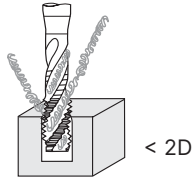
Taraud hélicoïdal machine métrique cuivre/bronze queue renforcée



HSSE 5% Co	DIN 371	C 2-3h	15°	Tol. 6H	α 10° ± 2	60°
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Material		Vc (m/min)
Grupo	Sub.	5% Co
N	N.1	10-15

Avance  $f = P$  (Paso - Pitch - Pas)  
 $V_f$  (mm/min.) = r.p.m. x f  
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$



M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	0,50	56	5	3,50	2,70	3	69543	13,93
M3,5	0,60	56	6	4,00	3,00	3	69411	20,52
M4	0,70	63	7	4,50	3,40	3	69544	13,93
M5	0,80	70	8	6,00	4,90	3	69546	13,34
M6	1,00	80	10	6,00	4,90	3	69547	14,64
M7	1,00	80	10	7,00	5,50	3	69520	22,76
M8	1,25	90	13	8,00	6,20	3	69549	16,72
M10	1,50	100	15	10,00	8,00	3	69550	19,81

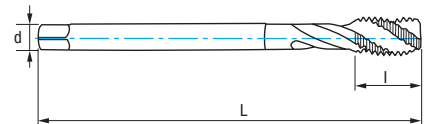


# Ref. 3240

## MACHO HELICOIDAL MÁQUINA MÉTRICA COBRE/BRONCE

Copper/Bronze Metric Machine Spiral Tap

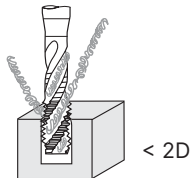
Taraud hélicoïdal machine métrique cuivre/bronze



HSSE 5% Co	DIN 376	C 2-3h	15°	Tol. 6H	α 10° ± 2	60°
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Material		Vc (m/min)
Grupo	Sub.	5% Co
N	N.1	10-15

Avance  $f = P$  (Paso - Pitch - Pas)  
 $V_f$  (mm/min.) = r.p.m. x f  
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$



M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	0,50	56	5	2,20		3	69573	14,28
M4	0,70	63	7	2,80	2,10	3	69574	15,20
M5	0,80	70	8	3,50	2,70	3	69576	14,55
M6	1,00	80	10	4,50	3,40	3	69577	15,97
M8	1,25	90	13	6,00	4,90	3	69579	17,45
M10	1,50	100	15	7,00	5,50	3	69844	20,70
M12	1,75	110	18	9,00	7,00	3	69846	26,67
M14	2,00	110	20	11,00	9,00	3	69847	41,86
M16	2,00	110	20	12,00	9,00	3	69400	50,56
M18	2,50	125	25	14,00	11,00	4	16267	72,97
M20	2,50	140	25	16,00	12,00	4	40153	75,29

