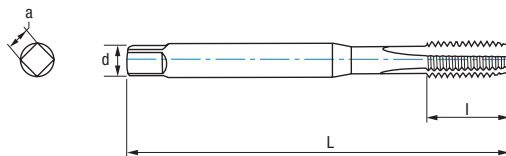


# Ref. 3143

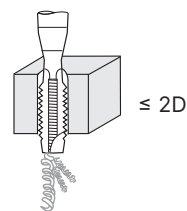
## MACHO RECTO MÁQUINA MÉTRICA MATERIALES ALEADOS M. REFORZADO

Reinforced Shank Alloy Materials Metric Machine Straight Tap  
Taraud droit machine métrique matériaux alliages queue renforcée



HSSE V	DIN 371	B 3,5-5h	GUN	Tol. 6H	$\alpha$ 10-12°	60°	Vaporizado Vaporized Vaporisée
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Material		Vc (m/min)
Grupo	Sub.	HSSE-V
P	P.2	6-8
M		8-12
K	K.2	7-10
N	N.5	14-20



M	P	L mm	l mm	d mm	a mm	Z	N° Art. HSSE-V	€
<b>New!</b> M1	0,25	40	5	2,50	2,10	2	58965	48,05
<b>New!</b> M1,6	0,35	40	8	2,50	2,10	2	58967	47,19
<b>New!</b> M2	0,40	45	8	2,80	2,10	2	58970	18,49
<b>New!</b> M2,5	0,45	50	9	2,80	2,10	2	58973	20,61
M3	0,50	56	11	3,50	2,70	3	69532	14,16
M4	0,70	63	13	4,50	3,40	3	69534	14,47
M5	0,80	70	16	6,00	4,90	3	69535	14,47
M6	1,00	80	19	6,00	4,90	3	69537	15,91
M8	1,25	90	22	8,00	6,20	3	69538	17,84
M10	1,50	100	24	10,00	8,00	3	15672	20,56

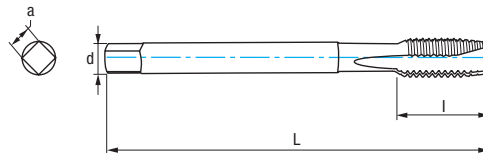
Avance  $f = P$  (Paso - Pitch - Pas)  
 $V_f$  (mm/min.) = r.p.m. x f  
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$



# Ref. 3243

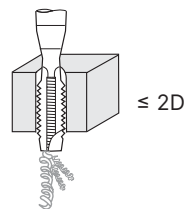
## MACHO RECTO MÁQUINA MÉTRICA MATERIALES ALEADOS

Alloy Materials Metric Machine Straight Tap  
Taraud droit machine métrique matériaux alliages



HSSE V	DIN 376	B 3,5-5h	GUN	Tol. 6H	$\alpha$ 10-12°	60°	Vaporizado Vaporized Vaporisée
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Material		Vc (m/min)
Grupo	Sub.	HSSE-V
P	P.2	6-8
M		8-12
K	K.2	7-10
N	N.5	14-20



M	P	L mm	l mm	d mm	a mm	Z	N° Art. HSSE-V	€
M8	1,25	90	22	6,00	4,90	3	69876	18,66
M10	1,50	100	24	7,00	5,50	3	69877	22,94
M12	1,75	110	28	9,00	7,00	3	69879	28,24
<b>New!</b> MF14	1,50	100	22	11,00	9,00	3	82761	41,70
M14	2,00	110	30	11,00	9,00	3	69880	35,34
M16	2,00	110	32	12,00	9,00	3	69882	41,55
M18	2,50	125	34	14,00	11,00	3	69883	58,89
M20	2,50	140	34	16,00	12,00	3	69885	63,58
<b>New!</b> M22	2,50	140	34	18,00	14,50	3	58976	73,38
<b>New!</b> M24	3,00	160	38	18,00	14,50	3	58979	78,02

Avance  $f = P$  (Paso - Pitch - Pas)  
 $V_f$  (mm/min.) = r.p.m. x f  
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

