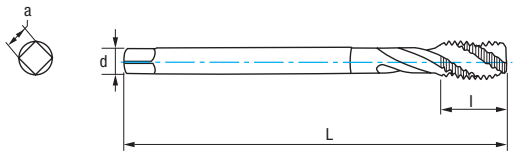
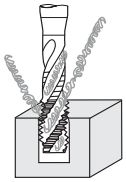
Ref. 3244

MACHO HELICOIDAL MÁQUINA UNF
UNF Machine Spiral Tap
Taraud hélicoïdal machine UNF



HSSE 5%Co | DIN 374 | C 2-3h | Tol. 2B | 35° | α 10° ± 2 | 60°

Estándar americano para rosca fina
U.S. standard for fine thread
Norme américaine pour le filetage fin



< 2D

Material		Vc (m/min)
Grupo	Sub.	5%Co
P	P.1	6-10
K	K.1	7-10
	K.2	4-7
N	N.1	5-8
	N.2	8-12
	N.3	15-35
	N.4	14-20
	N.5	12-15

Avance f = P (Paso - Pitch - Pas)

$$P = \frac{25{,}40}{\text{Hilos Threads - Filets}}$$

Vf (mm/min.) = r.p.m. x f

$$\text{r.p.m.} = \frac{Vc \times 1.000}{\pi \times \varnothing}$$

UNF	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
UNF N°5	44	56	5	2,20		3	10633	22,26
UNF N°6	40	56	7	2,50	2,10	3	10641	21,03
UNF N°8	36	63	7	2,80	2,10	3	10642	21,11
UNF N°10	32	70	8	3,50	2,70	3	10645	22,53
UNF N°12	28	80	10	4,00	3,00	3	10648	26,15
UNF 1/4	28	80	10	4,00	3,00	3	24118	27,01
UNF 5/16	24	90	12	6,00	4,90	3	70459	27,86
UNF 3/8	24	90	13	7,00	5,50	3	70471	32,06
UNF 7/16	20	100	15	8,00	6,20	3	70479	42,14
UNF 1/2	20	100	16	9,00	7,00	3	70474	44,85
UNF 9/16	18	100	17	11,00	9,00	3	70480	55,50
UNF 5/8	18	100	19	12,00	9,00	3	70477	62,02
UNF 3/4	16	110	21	14,00	11,00	4	70476	79,32
UNF 7/8	14	125	23	18,00	14,50	4	70473	121,34
UNF 1"	12	140	22	18,00	14,50	4	10651	148,73
UNF 1"1/8	12	150	25	22,00	18,00	4	10654	176,11