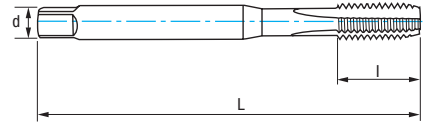


Ref. 3149

MACHO RECTO MÁQUINA MÉTRICA INOX MANGO REFORZADO

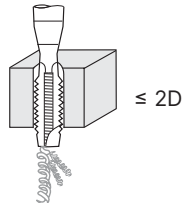
Reinforced Shank **Stainless** Metric Machine Straight Tap

Taraud droit machine métrique **inox** queue renforcée



HSSE 5% Co	TIN	DIN 371	B 3,5-5h	GUN	Tol. 6H	α 10-12°	60°
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Material		Vc (m/min)
Grupo	Sub.	TIN
P	P.5	5-8
M		8-12
N	N.1	8-12
	N.2	12-20



M	P	L mm	l mm	d mm	a mm	Z	N° Art. TIN	€
M2	0,40	45	8	2,80	2,10	3	81347	26,83
M2,5	0,45	50	9	2,80	2,10	3	81348	25,63
M3	0,50	56	11	3,50	2,70	3	21834	18,53
M4	0,70	63	13	4,50	3,40	3	21835	18,77
M5	0,80	70	16	6,00	4,90	3	21836	19,46
M6	1,00	80	17	6,00	4,90	3	21837	19,59
M8	1,25	90	20	8,00	6,20	3	21838	22,81
M10	1,50	100	24	10,00	8,00	3	21839	26,55

Avance f = P (Paso - Pitch - Pas)
 $V_f \text{ (mm/min.)} = r.p.m. \times f$
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

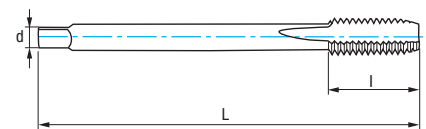


Ref. 3249

MACHO RECTO MÁQUINA MÉTRICA/ MÉTRICA FINA INOX

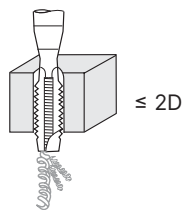
Stainless Metric / Metric Fine Machine Straight Tap

Taraud droit machine métrique / métrique pas fin **inox**



HSSE 5% Co	TIN	M DIN 376	MF DIN 374	B 3,5-5h	GUN	Tol. 6H	α 10-12°	60°
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Material		Vc (m/min)
Grupo	Sub.	TIN
P	P.5	5-8
M		8-12
N	N.1	8-12
	N.2	12-20



M/MF	P	L mm	l mm	d mm	a mm	Z	N° Art. TIN	€
MF6	0,75	80	15	4,5	3,40	3	81396	26,80
MF8	1,00	90	18	6	4,90	3	81397	27,07
M8	1,25	90	20	6	4,90	3	21840	25,12
MF10	1,00	90	20	7	5,50	3	81398	31,55
M10	1,50	100	22	7	5,50	3	21841	28,72
MF12	1,00	100	21	9	7,00	3	81399	39,41
MF12	1,50	100	21	9	7,00	3	81400	36,46
M12	1,75	110	24	9	7,00	3	21843	33,93
MF14	1,50	100	21	11	9,00	3	81401	45,92
M14	2,00	110	26	11	9,00	3	21844	44,23
MF16	1,50	100	21	12	9,00	3	81402	52,54
M16	2,00	110	27	12	9,00	3	21846	48,77
MF18	1,50	110	24	14	11,00	3	81403	65,88
M18	2,50	125	30	14	11,00	3	21847	75,98
MF20	1,50	125	24	16	12,00	3	81405	100,86
M20	2,50	140	32	16	12,00	3	21848	79,08
M22	2,50	140	34	18	14,50	3	16268	101,57
M24	3,00	160	36	18	14,50	4	16269	85,73
M27	3,00	160	36	20	16,00	4	81351	119,91
M30	3,50	180	40	22	18,00	4	81352	144,73
M33	3,50	180	42	25	20,00	4	81353	220,53
M36	4,00	200	50	28	22,00	4	81354	296,35

Avance f = P (Paso - Pitch - Pas)
 $V_f \text{ (mm/min.)} = r.p.m. \times f$
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

INOX
 Heavy Duty
ACEITES DE CORTE
 Cutting Oils
 Huiles de coupe
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