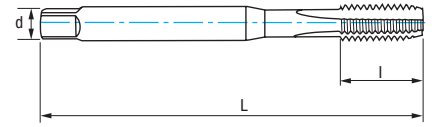


Ref. **3172**

**MACHO RECTO MÁQUINA MÉTRICA ALUMINIO MANGO REFORZADO**

Reinforced Shank **Aluminium** Metric Machine Straight Tap

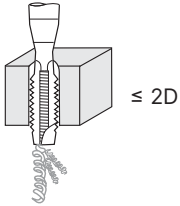
Taraut droit machine métrique **aluminium** queue renforcée



HSSE 5%Co	DIN 371	B 3,5-5h	GUN	Tol. 6H	$\alpha$ 10-12°	60°
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Material		Vc (m/min)
Grupo	Sub.	5% Co
N	N.3	15-35

Avance  $f = P$  (Paso - Pitch - Pas)  
 $V_f$  (mm/min.) = r.p.m. x f  
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$



M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	0,50	56	11	3,50	2,70	3	14557	19,46
M4	0,70	63	13	4,50	3,40	3	14574	19,55
M5	0,80	70	16	6,00	4,90	3	14745	19,46
M6	1,00	80	19	6,00	4,90	3	14725	20,52
M8	1,25	90	22	8,00	6,20	3	14746	24,59
M10	1,50	100	24	10,00	8,00	3	14737	28,93

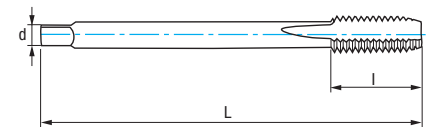


Ref. **3272**

**MACHO RECTO MÁQUINA MÉTRICA ALUMINIO**

**Aluminium** Metric Machine Straight Tap

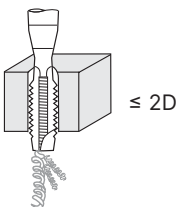
Taraut droit machine métrique **aluminium**



HSSE 5%Co	DIN 376	B 3,5-5h	GUN	Tol. 6H	$\alpha$ 10-12°	60°
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Material		Vc (m/min)
Grupo	Sub.	5% Co
N	N.3	15-35

Avance  $f = P$  (Paso - Pitch - Pas)  
 $V_f$  (mm/min.) = r.p.m. x f  
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$



M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M12	1,75	110	29	9,00	7,00	3	14751	36,10
M14	2,00	110	30	11,00	9,00	3	14761	65,43
M16	2,00	110	32	12,00	9,00	3	14764	71,32
M18	2,50	125	30	14,00	11,00	4	14767	92,30
M20	2,50	140	32	16,00	12,00	4	14773	98,20

