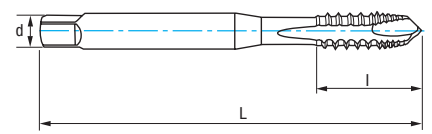


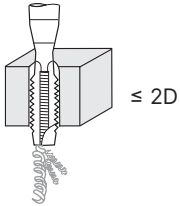
Ref. **3174**

MACHO RECTO MÁQUINA MÉTRICA ALUMINIO M. REFORZADO DENTADO ALTERNO
 Interrupted Thread Reinforced Shank **Aluminium** Metric Machine Straight Tap
 Taraud droit machine métrique **aluminium** queue renforcée denture alternée



| | | | | | | |
|--------------|------------|-------------|-----|------------|--------------------|-----|
| HSSE 5%Co | DIN 371 | B 3,5-5h | GUN | Tol. 6H | α 17-20° | 60° |
|--------------|------------|-------------|-----|------------|--------------------|-----|

| Material | | Vc (m/min) |
|----------|------|------------|
| Grupo | Sub. | 5% Co |
| P | P.1 | 20-25 |
| | P.2 | 8-18 |
| | P.5 | 8-10 |
| M | | 8-10 |
| N | N.1 | 10-25 |
| | N.2 | 10-25 |
| | N.3 | 12-25 |
| | N.4 | 12-25 |
| | N.5 | 15-20 |
| | N.6 | 20-25 |



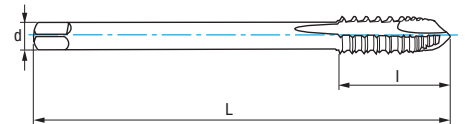
| M | P | L mm | l mm | d mm | a mm | Z | N° Art. 5% Co | € |
|-----|------|---------|---------|---------|---------|---|------------------|-------|
| M3 | 0,50 | 56 | 11 | 3,50 | 2,70 | 3 | 69390 | 20,42 |
| M4 | 0,70 | 63 | 13 | 4,50 | 3,40 | 3 | 69393 | 20,42 |
| M5 | 0,80 | 70 | 16 | 6,00 | 4,90 | 3 | 69394 | 20,42 |
| M6 | 1,00 | 80 | 19 | 6,00 | 4,90 | 3 | 69396 | 21,50 |
| M8 | 1,25 | 90 | 22 | 8,00 | 6,20 | 3 | 69397 | 25,72 |
| M10 | 1,50 | 100 | 24 | 10,00 | 8,00 | 3 | 69399 | 30,30 |

Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$



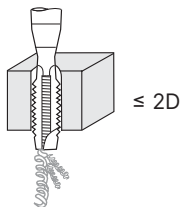
Ref. **3274**

MACHO RECTO MÁQUINA MÉTRICA ALUMINIO DENTADO ALTERNO
 Interrupted Thread **Aluminium** Metric Machine Straight Tap
 Taraud droit machine métrique **aluminium** denture alternée



| | | | | | | |
|--------------|------------|-------------|-----|------------|--------------------|-----|
| HSSE 5%Co | DIN 376 | B 3,5-5h | GUN | Tol. 6H | α 17-20° | 60° |
|--------------|------------|-------------|-----|------------|--------------------|-----|

| Material | | Vc (m/min) |
|----------|------|------------|
| Grupo | Sub. | 5% Co |
| P | P.1 | 20-25 |
| | P.2 | 8-18 |
| | P.5 | 8-10 |
| M | | 8-10 |
| N | N.1 | 10-25 |
| | N.2 | 10-25 |
| | N.3 | 12-25 |
| | N.4 | 12-25 |
| | N.5 | 15-20 |
| | N.6 | 20-25 |



| M | P | L mm | l mm | d mm | a mm | Z | N° Art. 5% Co | € |
|-----|------|---------|---------|---------|---------|---|------------------|-------|
| M5 | 0,80 | 70 | 16 | 3,50 | 2,70 | 3 | 69853 | 20,42 |
| M6 | 1,00 | 80 | 19 | 4,50 | 3,40 | 3 | 69855 | 25,72 |
| M8 | 1,25 | 90 | 22 | 6,00 | 4,90 | 3 | 69856 | 25,72 |
| M10 | 1,50 | 100 | 24 | 7,00 | 5,50 | 3 | 69858 | 30,30 |
| M12 | 1,75 | 110 | 29 | 9,00 | 7,00 | 3 | 69859 | 37,83 |
| M14 | 2,00 | 110 | 30 | 11,00 | 9,00 | 3 | 69861 | 68,52 |
| M16 | 2,00 | 110 | 32 | 12,00 | 9,00 | 3 | 69862 | 68,94 |

Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

