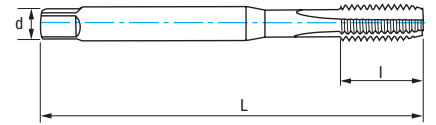


Ref. **3600**

MACHO RECTO MÁQUINA MÉTRICA MANGO REFORZADO FORMA A

A Form Reinforced Shank Metric Machine Straight Tap

Taroud droit machine métrique queue renforcée **form A**



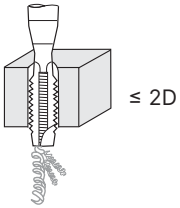
| | | | | | | |
|--------------|------------|-----------|------------|--|------------------------------|--|
| HSSE 5%Co | DIN 371 | A 6-8h | Tol. 6H | | α $10^\circ \pm 2$ | |
|--------------|------------|-----------|------------|--|------------------------------|--|

| Material | | Vc (m/min) |
|----------|------------|--------------|
| Grupo | Sub. | 5% Co |
| P | P.1 | 10-14 |

Avance $f = P$ (Paso - Pitch - Pas)

V_f (mm/min.) = r.p.m. x f

r.p.m. = $\frac{V_c \times 1.000}{\pi \times \phi}$



| M | P | L mm | l mm | d mm | a mm | Z | Nº Art. 5% Co | € |
|-----|------|---------|---------|---------|---------|---|------------------|-------|
| M3 | 0,50 | 56 | 11 | 3,50 | 2,70 | 3 | 76567 | 11,30 |
| M4 | 0,70 | 63 | 13 | 4,50 | 3,40 | 3 | 76573 | 11,52 |
| M5 | 0,80 | 70 | 16 | 6,00 | 4,90 | 3 | 76580 | 11,52 |
| M6 | 1,00 | 80 | 19 | 6,00 | 4,90 | 3 | 76586 | 12,66 |
| M8 | 1,25 | 90 | 22 | 8,00 | 6,20 | 3 | 76594 | 14,16 |
| M10 | 1,50 | 100 | 24 | 10,00 | 8,00 | 3 | 76602 | 17,41 |

