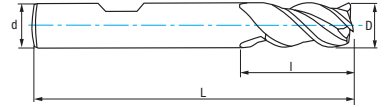


Ref. **4430**

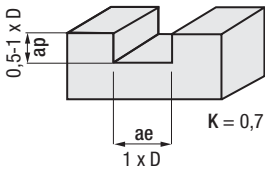
**FRESA FRONTAL ACABADO HSSE 8% CO 3Z ALUMINIO**

Aluminium 3Z HSSE 8% Co Finishing End Mill

Fraise finition HSSE 8% Co 3Z aluminium



HSSE 8% Co	HSSE 8% Co + TIALSIN	DIN 844 W	ISO 1641		45°	DIN 1835 B	Tol. D (e8) d (h6)
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Material		Vc (m/min)		Avances fz/rev. (mm/z) - Feed - Pas									
Grupo	Sub.	8% Co	TIALSIN	Ø 4	Ø 6	Ø 8	Ø 10	Ø 12	Ø 16	Ø 20	Ø 25	Ø 32	
P	P.1	30-40	40-56	0,020	0,030	0,035	0,050	0,060	0,100	0,100	0,100	0,100	
N	N.3	160-200	220-280	0,025	0,042	0,062	0,067	0,080	0,100	0,130	0,130	0,130	
	N.4	160-200	220-280	0,025	0,042	0,062	0,067	0,080	0,100	0,130	0,130	0,130	
	N.5	50-80	70-110	0,020	0,030	0,035	0,050	0,060	0,100	0,100	0,100	0,100	

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$$

K = Coeficiente corrección  
Correction coefficient  
Coéfficient correction

$$Vf (mm/min.) = r.p.m. \times Z \times fz \times K$$

D mm	d mm	L mm	I mm	Z	Nº Art. 8% Co	€	Nº Art. TIALSIN	€
2,00	6	51	7	3	44477	13,69	41665	21,09
2,50	6	52	8	3	44480	13,69	41667	21,09
3,00	6	52	8	3	44483	13,34	41668	20,58
3,50	6	55	11	3	44486	14,11	41670	21,96
4,00	6	55	11	3	44489	13,69	41671	21,34
4,50	6	57	11	3	44492	15,08	41673	22,94
5,00	6	57	13	3	44495	13,69	41676	21,57
5,50	6	57	13	3	44498	17,94	41677	24,98
6,00	6	57	13	3	44501	14,81	41679	22,23
6,50	10	66	16	3	77449	21,92	41682	30,82
7,00	10	66	16	3	44504	20,09	41683	28,99
7,50	10	66	16	3	77450	23,42	41685	31,29
8,00	10	69	19	3	44507	18,06	41686	26,96
8,50	10	69	19	3	77451	24,68	41688	33,32
9,00	10	69	19	3	44510	22,45	41691	32,20
9,50	10	69	19	3	77452	26,73	41692	35,23
10,00	10	72	22	3	44513	19,46	41694	29,26
11,00	12	79	22	3	44516	27,10	41697	38,04
12,00	12	83	26	3	44519	24,41	41698	33,74
13,00	12	83	26	3	44522	34,83	41700	47,07
14,00	12	83	26	3	44525	34,32	41701	45,77
15,00	12	83	26	3	44528	37,54	41703	51,36
16,00	16	92	32	3	44531	36,66	41704	51,12
17,00	16	92	32	3	67508	50,93	41706	63,38
18,00	16	92	32	3	44534	45,98	41707	62,10
19,00	16	92	32	3	68886	61,68	41709	75,00
20,00	20	104	38	3	44537	52,81	41710	70,44
22,00	20	104	38	3	44540	73,36	41712	97,51
25,00	25	121	45	3	44543	95,36	41713	114,79
28,00	25	121	45	3	77824	113,87	41715	147,91
30,00	25	121	45	3	44546	131,80	41716	165,30
32,00	32	133	53	3	77827	138,76	41946	169,16

