

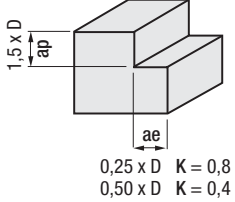
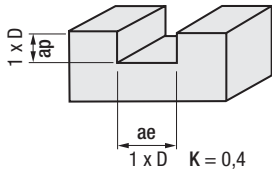
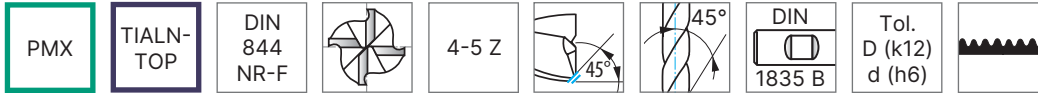
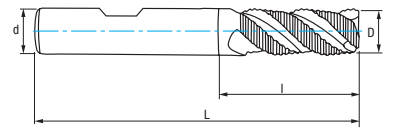
Ref. 6647

IZARMAX

FRESA FRONTAL DESBASTE FINO PMX NZ INOX

Stainless NZ PMX Fine Pitch Roughing End Mill

Fraise ébauche pas fin PMX NZ inox



Material		Vc (m/min)	Avances fz/rev. (mm/z) - Feed - Pas						
Grupo	Sub.	TIALN-TOP	Ø 6	Ø 8	Ø 10	Ø 12	Ø 16	Ø 20	Ø 25
M		20-35	0,025	0,030	0,052	0,052	0,075	0,075	0,075

$$r.p.m. = \frac{Vc \times 1000}{\pi \times \phi}$$

$$Vf (mm/min.) = r.p.m. \times Z \times fz \times K$$

K = Coeficiente corrección
Correction coefficient
Coéfficient correction

D mm	d mm	L mm	I mm	Z	Nº Art TIALN-TOP	€
6,00	6	57	13	4	29139	50,10
7,00	10	66	16	4	29140	61,91
8,00	10	69	19	4	29141	54,79
9,00	10	69	19	4	29142	64,77
10,00	10	72	22	4	29143	53,16
12,00	12	83	26	4	29144	68,44
14,00	12	83	26	4	29145	81,62
16,00	16	92	32	5	29146	100,25
18,00	16	92	32	5	29147	109,57
20,00	20	104	38	5	29148	135,96
22,00	20	104	38	5	29150	168,45
25,00	25	121	45	5	29152	199,34



Ref. 6644

Ref. 6696

Ref. 6647