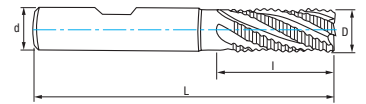


Ref. 6642

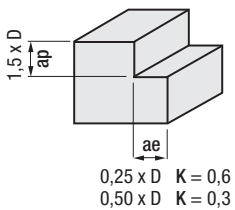
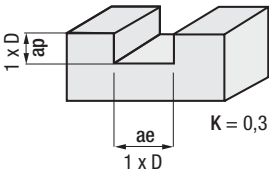
IZARMAX

FRESA FRONTAL DESBASTE MEDIO PMX NZ

NZ PMX Roughing & Finishing End Mill
Fraise semi-finition PMX NZ



PMX	PMX + TIALN-TOP	DIN 844 NF		4-5 Z			DIN 1835 B	Tol. D (k12) d (h6)	
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Material		Vc (m/min)		Refs. 6642-6692 - Avances fz/rev. (mm/z) - Feed - Pas					
Grupo	Sub.	PMX	TIALN-TOP	Ø 6	Ø 8	Ø 10	Ø 12	Ø 16	Ø 20
P	P.1	35-45	55-80	0,030	0,035	0,058	0,069	0,115	0,115
S		18-24	30-45	0,042	0,062	0,077	0,092	0,127	0,150
N	N.1	70-120	110-210	0,042	0,062	0,077	0,092	0,127	0,150
	N.2	60-100	90-190	0,030	0,035	0,058	0,069	0,115	0,115

$$r.p.m. = \frac{Vc \times 1000}{\pi \times \phi}$$

K = Coeficiente corrección
Correction coefficient
Coéfficient correction

$$Vf (mm/min.) = r.p.m. \times Z \times fz \times K$$

D mm	d mm	L mm	I mm	Z	Nº Art. PMX	€	Nº Art TIALN-TOP	€
6,00	6	57	13	4	13231	34,86	13224	41,23
8,00	10	69	19	4	13233	43,72	13225	51,28
10,00	10	72	22	5	13235	34,05	13226	43,02
12,00	12	83	26	5	13236	45,30	13227	55,66
14,00	12	83	26	5	13237	51,65	13228	63,27
16,00	16	92	32	5	13242	60,73	13229	75,08
20,00	20	104	38	5	13245	89,22	13230	106,93

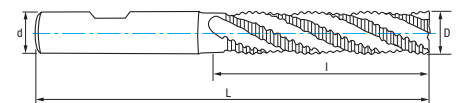


Ref. 6692

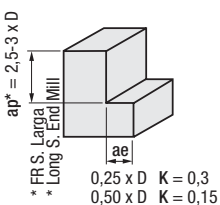
IZARMAX

FRESA FRONTAL DESBASTE MEDIO PMX NZ LARGA

Long NZ PMX Roughing & Finishing End Mill
Fraise Semi-Finition PMX NZ longue



PMX	PMX + TIALN-TOP	DIN 844 NF		4 Z			DIN 1835 B	Tol. D (k12) d (h6)	
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D mm	d mm	L mm	I mm	Z	Nº Art. PMX	€	Nº Art TIALN-TOP	€
6,00	6	68	24	4	13263	51,20	13248	57,09
8,00	10	88	38	4	13266	58,97	13251	65,68
10,00	10	95	45	4	13269	55,17	13254	64,13
12,00	12	110	53	4	13272	75,20	13257	85,18
16,00	16	123	63	4	13275	103,40	13260	118,92
20,00	20	141	75	4	13278	142,95	13262	162,28

