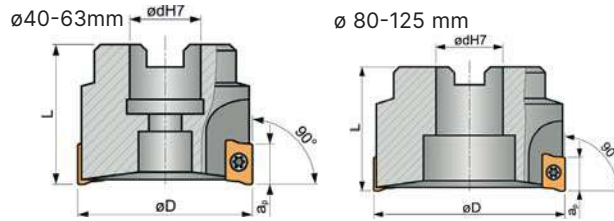


# Ref. 8250

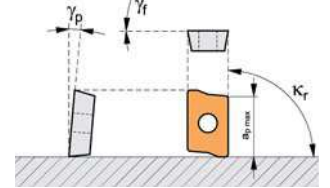
## PORTA-PLAQUITAS FRESADO ESCUADRA S90AP16D-90°

S90AP16D-90° Square Milling Tool-Holder

Porte-Plaquettes fraiseage équerre S90AP16D-90°



$\gamma_p$	+6°	$K_r$	90°
$\gamma_f$	0°	$a_{p\max}$	13,50 mm



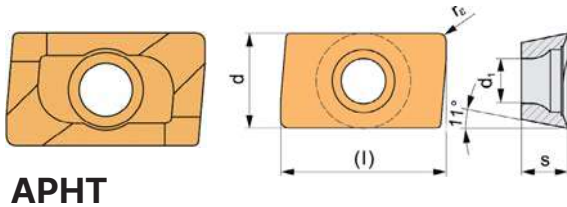
ISO	D	dH7	L	Z	N° Art.	€			
050R-S90AP16D	50	22	40	5	20671	266,81	Ref. 8816	Ref. 8804	Ref. 8801
							5	Z-910 Art. 20998 4,56 €	1
063R-S90AP16D	63	27	50	6	20674	316,32	T-15 Art. 10895 3,42 €	Z-912 Art. 20999 3,82 €	ZT-15 Art. 10512 11,06 €
080R-S90AP16D	80	27	50	7	20683	410,59			
100R-S90AP16D	100	32	50	8	20692	526,46		Z-916 Art. 21000 3,82 €	
125R-S90AP16D	125	40	63	8	20693	723,49		-	

Tipo Mecanizado		
Machining Type	Type d'Usinage	

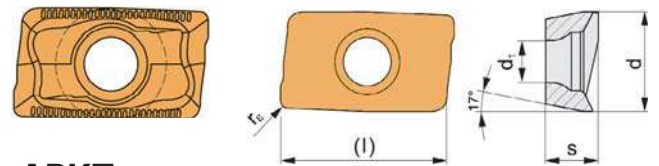
Plaquita / Insert / Plaque: Pag. 626, 627



Tornillo - Screw - Vis	Tornillo - Screw - Vis	Destornillador - Screwdriver - Tournevis
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APHT



APKT

ISO	Calidades / Qualities / Qualités									Dimensiones / Dimensions					
	C-526	P-605	P-610	P-615	P-620	P-625	P-630	P-640	P-010	l	d	s	d <sub>1</sub>	r <sub>e</sub>	
APHT 160408FR-FA										●	16	9,45	5,35	4,5	0,8
APKT 1604PDER	●				●		●	●			16	9,45	5,35	4,6	0,8

Plaquita / Insert / Plaque: Pag. 626, 627

Geometría Geometry Géométrie	Foto Picture Photo	Grupo Materiales Pieza Trabajo Workpiece Material Group Groupe matériaux pièce travail	
		Fresado Milling Fraisage	
	Acabado Finishing Finition	P M K S N H	
	Desb. Medio Rough. & Finish. Semi-Finition	● ○	
APHT	Filo Corte Cutting Edge Arête coupe	Desb. Grueso Coarse Rough. Ébauche	
		● ○	
		Condiciones Corte Cutting Conditions Conditions coupe	
		$f_z$ 0,07-0,20 mm/z $a_p$ 1,00-13,50 mm	

Geometría Geometry Géométrie	Foto Picture Photo	Grupo Materiales Pieza Trabajo Workpiece Material Group Groupe matériaux pièce travail	
		Fresado Milling Fraisage	
	Acabado Finishing Finition	P M K S N H	
	Desb. Medio Rough. & Finish. Semi-Finition	● ○	
APKT-PDER	Filo Corte Cutting Edge Arête Coupe	Desb. Grueso Coarse Rough. Ébauche	
		● ○	
		Condiciones Corte Cutting Conditions Conditions coupe	
		$f_z$ 0,07-0,20 mm/z $a_p$ 1,00-13,50 mm	

