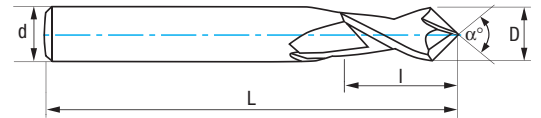


Ref. **9450**

FRESA METAL DURO MULTIFUNCIÓN PUNTA V
 V-Point Multifunction Carbide End Mill
 Fraise carbure multifonction-V



MD/HM Carbure Grano UF	SUA	IZAR Std.		2 Z		DIN 6535 HA	Tol. 3-10mm 0/-0,03	Tol. >10mm 0/-0,04
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Material		Vc (m/min)	Vf Vertical (mm/min)						Vf Horizontal (mm/min)					
Grupo	Sub.	SUA	Ø 3	Ø 4	Ø 6	Ø 8	Ø 10	Ø 12	Ø 3	Ø 4	Ø 6	Ø 8	Ø 10	Ø 12
P	P.1	60	25	25	25	25	25	25	50	55	60	65	70	70
	P.2	60	25	25	25	25	25	25	50	55	60	65	70	70
	P.3	50	20	20	20	20	20	20	40	45	50	55	60	60
M		40	20	20	20	20	20	20	40	45	50	55	60	60
N	N.6	100	40	40	40	40	40	40	80	85	90	110	110	120
	N.7	100	40	40	40	40	40	40	80	85	90	110	110	120

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$$

K = Coeficiente corrección
 Correction coefficient
 Coefficient correction

$$Vf (mm/min.) = r.p.m. \times Z \times fz \times K$$

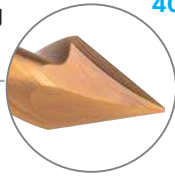
90° - 120°	90° - 120°	40°-60°-90°-120°	90° - 120°	40°-60°-90°-120°	40°-60°-90°-120°	40°-60°-90°
Taladrado Drilling Perçage	Punteado Spotting Pointillage	Avellanado Countersinking Chanfreinage	Ranurado en V V Grooving Rainurage V	Achaflanado Chamfering	Fresado lateral Side milling Fraisage latéral	Grabado Engraving Gravure



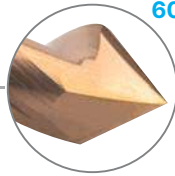
9450

FRESA METAL DURO MULTIFUNCIÓN PUNTA V V-Point Multifunction Carbide End Mill Fraise carbure multifonction-V

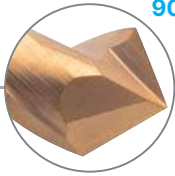
ESPECIAL GRABADO
Engraving
Gravure



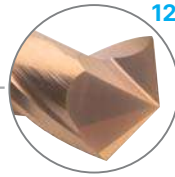
40°



60°



90°



120°

- **Afilado de precisión**
- High point-geometry accuracy
- Affûtage de précision

D mm	d mm	L mm	I mm	α °	Z	N° Art. SUA	€
α=40°							
3,00	6,00	50	6	40°	2	82435	69,03
4,00	6,00	50	8	40°	2	82436	69,03
5,00	6,00	50	10	40°	2	82437	76,04
6,00	6,00	50	12	40°	2	82438	77,59
8,00	8,00	60	16	40°	2	82439	92,37
10,00	10,00	75	20	40°	2	82440	136,61
12,00	12,00	75	24	40°	2	82441	170,56
α=60°							
3,00	6,00	50	6	60°	2	78337	69,03
4,00	6,00	50	8	60°	2	78339	69,03
5,00	6,00	50	10	60°	2	78340	76,04
6,00	6,00	50	12	60°	2	78341	77,59
8,00	8,00	60	16	60°	2	78342	92,37
10,00	10,00	75	20	60°	2	78343	136,61
12,00	12,00	75	24	60°	2	78344	170,56
α=90°							
3,00	6,00	50	6	90°	2	78345	69,03
4,00	6,00	50	8	90°	2	78346	69,03
5,00	6,00	50	10	90°	2	78347	76,04
6,00	6,00	50	12	90°	2	78348	77,59
8,00	8,00	60	16	90°	2	78349	92,37
10,00	10,00	75	20	90°	2	78350	136,61
12,00	12,00	75	24	90°	2	78351	170,56
α=120°							
3,00	6,00	50	6	120°	2	78352	69,03
4,00	6,00	50	8	120°	2	78353	69,03
5,00	6,00	50	10	120°	2	78354	76,04
6,00	6,00	50	12	120°	2	78355	77,59
8,00	8,00	60	16	120°	2	78356	92,37
10,00	10,00	75	20	120°	2	78357	136,61
12,00	12,00	75	24	120°	2	78358	170,56



DIN 6535 HB

Bajo demanda / upon request / sur demande



3 Pcs

Cont.	N° Art. SUA	€
6 mm 60° 6 mm 90° 6 mm 120°	80509	221,13

Set Price!

